RA-230 RELEASE OIL
ARCHITECTURAL GRADE MOLD & FORM RELEASE AGENT FOR CONCRETE

PRODUCT DESCRIPTION: **RA-230 Release Oil** is a highly effective, low viscosity, oil based release compound for use on metal, aluminum, fiberglass, urethane or ABS based molds. **RA-230 Release Oil** contains a chemically reactive base that upon contact with cement alkalinity creates a water-insoluble film on the form’s surface that prevents adhesion or sticking of the concrete. Surface voids and related defects are reduced as the film formation helps promote displacement of trapped air. **RA-230 Release Oil** is non-staining and clear in color, which makes it safe to use on white or colored concrete to obtain an architectural grade concrete surface. **RA-230 Release Oil** will not transfer or initiate adverse inter-coat adhesion of subsequent applied coatings, caulks, or sealants. Concrete form surfaces are left free of any residual contaminant build-up, which allows easier cleaning and stripping properties and extends form life.

BENEFITS:
- Clear, non-staining composition
- Eliminates surface voids
- Leaves not film or deposit build up
- VOC complaint in most states
- Helps keep forms clean
- Provides long form life

COMPOSITION: Proprietary blend of oils and surface acting chemicals in a hydrocarbon solution.

LEED RATINGS: Qualifies for the following LEED credits: **MR Credit 5.1** Regional materials: 10% extracted, processed and manufactured regionally (within 500 miles of Kankakee, Illinois 60901).

<table>
<thead>
<tr>
<th>PHYSICAL PROPERTIES at 70° F (21°C):</th>
<th>APPROXIMATE VALUES:</th>
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<tbody>
<tr>
<td>Weight per Gallon:</td>
<td>6.87 +/- 0.10 lb./gallon</td>
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<tr>
<td>Color:</td>
<td>Light clear liquid</td>
</tr>
<tr>
<td>Viscosity-Brookfield:</td>
<td>25 cps</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>230° F (110°C)</td>
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<td>V.O.C. Content:</td>
<td>245 g/L (2.04 lb./gallon)</td>
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VOC COMPLIANCE: **RA-230 Release Oil** is VOC compliant product safe to use in all states with the exception of California (CARB and SCAQMD). It contains less than 250 g/L (2.08 lb./gal.) volatile organic compounds which meets existing form release agent VOC (VOM) regulations under the EPA’s National AIM (Architectural and Industrial Maintenance) listings for all states including OTC and LADCO region states.

DIRECTIONS FOR USE: Form surfaces should be dry and free from concrete build-up before RA-230 Release Oil is applied. Application can be made most practically by use of a conventional sprayer, as well as by hand wiping with rollers, mops, or rags. Application rates will vary depending on molds and application method. For fiberglass, ABS, or urethane based molds, apply at 1200-1400 square feet per gallon. Metal forms (steel or aluminum) require a higher coverage of 1500-2000 square feet per gallon using a sprayed fogging or mist coat to apply as thin a film as possible for optimum results.

CAUTIONS: **RA-230 Release Oil** is not recommended for expanded polystyrene, latex rubber, or SBR latexes due to it’s solvent based composition. Refer to Specco’s technical service department for assistance in choosing a suitable release agent for these mold types. Keep from freezing to avoid condensation into the container. Colder temperatures will increase the viscosity of **RA-230 Release Oil** and subsequently promote thicker film build which can lead to the possibility of higher surface defects (bug holes).
GHS HAZARD RATINGS: DANGER:

- Irritant: Respiratory Tract Irritation
- Health Hazard: Carcinogen, Target Organ Toxicity
- Skin & Eye Irritant
- Harmful if inhaled

FIRST AID: Refer to product S.D.S. (Safety Data Sheet) for complete health and safety information before using this product. FOR MEDICAL EMERGENCIES ONLY—CALL INFOTRAC AT 800-535-5053.

WARNINGS & SAFETY INFORMATION: CONTAINS COMBUSTIBLE LIQUID AND VAPORS! USE ONLY IN WELL-VENTILATED AREAS. Store and apply away from heat, sparks, open flames, water heaters, or any related sources of ignition. Empty containers may contain explosive vapors that are heavier than air. Keep containers closed. Do not cut or weld on or near empty containers. Under all circumstances, avoid the introduction of compressed air into the container. Make sure that the product application is static free. Avoid breathing vapors. Wear protective clothing and safety glasses during application. Use with adequate ventilation. Use with OSHA/NIOSH approved eye protection and air (vapor) respirator. This product may cause damage to the liver or kidneys through prolonged or repeated exposure to the skin. Avoid ingestion, skin and eye contact and inhalation of the spray mist. Keep away from food and drink. Wash hands thoroughly after use and before eating. Do not take internally. FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN.

H.M.I.S. CODES (Hazardous Materials Identification System): HEALTH = 1, FLAMMABILITY = 2, REACTIVITY = 0, PERS. PROT = G

SHIPPING NAME: Mixture: contains Aliphatic Hydrocarbon, CAS # 64742-47-8

SHIPPING CLASS: NA 1993, Petroleum Naphtha, Combustible Liquid N.O.S., 8, III / Item #155250 Sub 2 Freight Class 65- Concrete Release Agent.

Note: Not regulated by D.O.T. and no placards required if shipping container is less than 119 gallons capacity. For Combustible Liquid Exemption, refer to CFR 49,173.150 paragraph H.

STORAGE: Ideal storage is between 60º to 80º F.

SHELF LIFE: 1 year properly stored. Depending on storage conditions, the shelf life may be extended.

PACKAGING: 5 gallon (18.9 L) pails, 55 gallon (208 L) drums, 265 gallon (1000 L) containers.

WARRANTY: Specco Industries Inc (Specco) solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Specco, no other representations or statements made by Specco or its representatives, in writing or orally, shall alter this warranty. SPECCO MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Specco product fails to conform with this warranty, Specco will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Specco does not authorize anyone on its behalf to make any written or oral statements which in any way alter Specco’s installation information or instructions in its product literature or on its packaging labels. Specco explicitly excludes any written or oral statements or implied warranty on the performance of an applied/installed product manufactured or sold by or through Specco. Specco has no control over Specco application standards adherence, site conditions, atmospheric variations, installer/applicator skill level or the determination of the suitability of any Specco products for a specific intended purpose. Buyer shall be solely responsible for determining the suitability of Specco’s products for the Buyer’s intended purposes. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind.

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